



# The Window & Door Guide



# We Go Beyond What Meets the Eye

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride. From testing beyond industry requirements to striving for continuous innovation – we go beyond what meets the eye to make beautifully designed products you can be proud of.

## A COMMITMENT TO FINDING A BETTER WAY

Our drive to improve what we do and how we do it has earned us more than 150 patents on groundbreaking innovations. Like the patent-pending Integrated Rolscreen® retractable screen that appears automatically when you open the sash of your single- or double-hung window. And Pella® Insynctive® technology that allows you to monitor security sensors and control automated blinds and shades from our free app.

## PRODUCTS MADE WITH METICULOUS CARE AND ATTENTION

We sweat the details so you don't have to, delivering products created specifically for you. From minimalist hardware designs to match your contemporary windows to our exclusive SmoothSeam™ technology that makes interior joints virtually invisible on some of our vinyl windows, you'll find thoughtful design in every element.

## GOING BEYOND WHAT MEETS THE EYE

We pride ourselves on pursuing perfection in the details you can't even see. We're inspired to explore new ideas, improve our products and create innovations that make your life easier. And we're committed to giving our best for our customers and each other.

One size doesn't fit all. That's why we create products specifically for you and your home.



# Select Your Ideal Material

## Windows and Patio Doors

### CLAD/WOOD

Enjoy the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture – helping to provide years of performance.



### FIBERGLASS

Pella's fiberglass products are made from our patented fiberglass material, the strongest, most durable material available for windows and patio doors.<sup>2</sup> It can withstand extreme temperatures, UV rays and seacoast environments. Enjoy the benefits of these strong and durable windows and doors for years to come.



The best limited lifetime warranty for wood windows and patio doors.<sup>1</sup>

### VINYL

When you want low maintenance, energy efficiency and affordability, vinyl is the right choice. Our unique vinyl formula is tested for excellent weathering, durability and color retention. And multi-chambered frames and metal-reinforced interlocking sashes add strength.



## Pella® Entry Doors

### PREMIUM WOOD

Whatever your home's style, we have a wood entry door to match. Each Mahogany or Rustic Walnut door is unique – just as nature intended. Customize with panel styles, decorative glass, grilles and stains.



### FIBERGLASS

Appreciate the warm, rich look of wood or a prefinished smooth panel with the low-maintenance benefits of fiberglass. These doors have dent-resistant panels and a rot-resistant frame.



### STEEL

Create a lasting impression with Pella's steel entry doors. They provide a quality appearance to your home that's easy to maintain, while giving you extra durability.



<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty), or contact Pella Customer Service at 877-473-5527.  
<sup>2</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches. Special shape windows are made from a non-fiberglass composite.



# Windows and Patio Doors

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit [pella.com](http://pella.com).

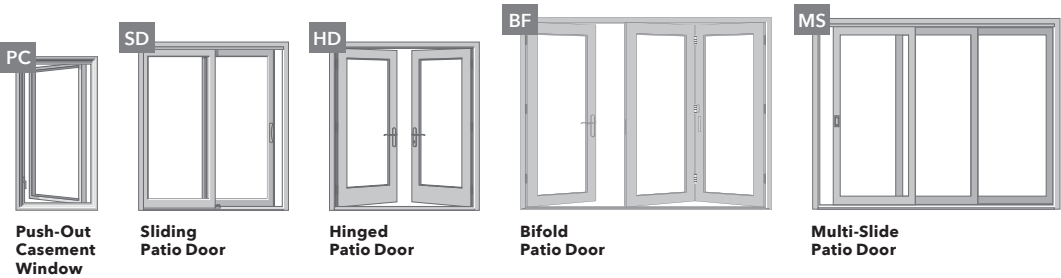
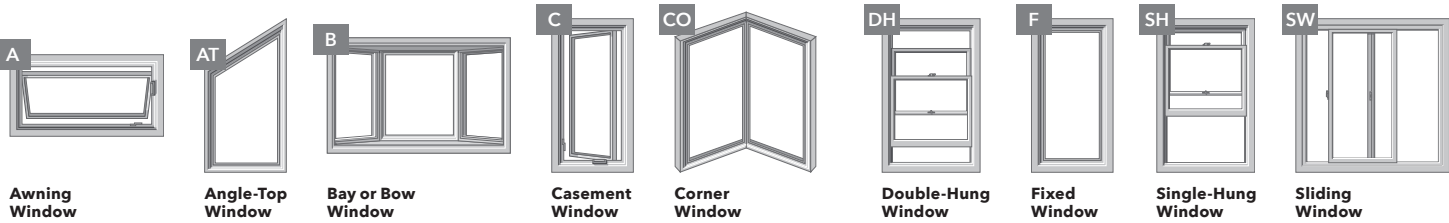


Pella® windows and doors offer energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.<sup>1</sup>

Product Line	Pella® Reserve™		Pella Architect Series®	
	Traditional	Contemporary	Traditional	Contemporary
Material	Wood & Clad/Wood	Clad/Wood	Wood & Clad/Wood	Clad/Wood
Price	\$\$\$\$ - \$\$\$\$\$	\$\$\$\$ - \$\$\$\$\$	\$\$\$ - \$\$\$\$	\$\$\$ - \$\$\$\$
Description	Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.	Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.	Classically styled wood windows and patio doors combine modern functionality with fine-furniture detailing. Stylish hardware completes the look you envisioned.	Enjoy smart styling and clean sightlines with sleek frames and expansive glass. Pair minimalist wood windows and patio doors with stylish modern hardware to complement a home.
Available Styles	Window Styles A AT B C CO DH F SH PC		Window Styles A B C DH F SH	
	Patio Door Styles SD HD BF MS		Patio Door Styles SD HD BF MS	

Pella Lifestyle Series	Pella Impervia®	Pella 350 Series	Pella 250 Series	Encompass by Pella
Clad/Wood	Fiberglass	Vinyl	Vinyl	Vinyl
\$ - \$\$\$	\$	\$ - \$\$\$	\$	\$ - \$
Purposeful innovations delivering room-by-room solutions like Integrated Blinds, Shades and Security Sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value. <sup>3</sup>	Pella Impervia products are made from the strongest, most durable material available for windows and patio doors. <sup>5,6</sup> Combining durability and energy efficiency, our patented fiberglass material can withstand extreme heat and subzero cold.	Pella 350 Series windows are designed to deliver industry-leading energy efficiency and extreme weather protection with long-lasting durability. As Pella's most energy-efficient vinyl products, these windows and doors are a great option for any project.	Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors provide Pella craftsmanship in a great-looking product.	Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.
Window Styles A B C DH <sup>4</sup> F	Window Styles A AT B C DH F SH SW	Window Styles A AT C DH F SH SW	Window Styles A AT B C DH F SH SW	Window Styles AT B DH <sup>4</sup> SH SW
Patio Door Styles SD HD	Patio Door Styles SD	Patio Door Styles SD	Patio Door Styles SD	Patio Door Styles SD

## Window & Patio Door Styles<sup>2</sup>



<sup>1</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).  
<sup>2</sup> Additional special shapes also available.  
<sup>3</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.  
<sup>4</sup> Double-hung window only available with dual-pane glass.  
<sup>5</sup> Duracast material is not available on all product configurations.  
<sup>6</sup> In testing performed in accordance with ASTM testing standards, Pella's Duracast has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches.  
<sup>7</sup> Double-hung window available in East Region only.



For more information on Pella's entry door offering, see your local Pella sales representative or visit [pella.com/doors](https://pella.com/doors).



Premium Wood

- \$\$\$\$
- Select the warm elegance of Mahogany or stunning Rustic Walnut.
  - Wide variety of panel styles, prefinished stains, glass, grilles and decorative accents.
  - Optional multipoint lock system and built-in sensors for added security.



Fiberglass

- \$\$ - \$\$\$\$
- Dent-resistant and won't rust or corrode.
  - Choose from Mahogany-grain, Oak-grain, Fir-grain and Smooth fiberglass.
  - Optional multipoint lock system and built-in sensors for added security.



Steel

- \$\$ - \$\$\$\$
- Quality appearance and a smooth surface that is easy to maintain.
  - Steel provides extra durability.
  - Optional multipoint lock system and built-in sensors for added security.



Pella Multi-Slide and Bifold Doors\*

- \$\$\$ - \$\$\$\$\$
- Distinctive styles designed to extend your living space beyond your walls.
  - Personalize to your style with beautiful hardware, wood choices and rich finishes.
  - Bifold panels fold neatly and multi-slide panels stack against one another.



Pella Storm Doors

- \$ - \$\$
- Three distinct styles with multiple designs to complement your home.
  - Options with screens that roll out of sight, decorative designs and One-Touch® closers.
  - See the full selection at [pellastormdoors.com](https://pellastormdoors.com).

\* Available on Pella Reserve and Pella Architect Series.

**Pella Lifestyle Series**  
Dual-pane fixed and casement windows with grilles-between-the-glass and a White interior.

We can help you create the space you've always wanted with products that make your life more comfortable, installation services and options that fit your needs, and the peace of mind that comes with some of the best warranties in the business.



Want to learn more? Call us at 833-44-PELLA or visit [pella.com](https://pella.com).



Always read the Pella limited warranties before purchasing or installing Pella® products. See written limited warranties for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty).



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.



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